

REV.No		DATE	REVISION										APPD

RAILWAY INITIALS TO BE STAMPED IN APPROXIMATELY 6mm LETTERS

SECTION 'A-A'

MACHINING
MEDIUM

ITEM MARKED * SEE NOTE 2

SECTION 'B-B'

NOTES:

- MATERIAL: MANUFACTURERS TO SPECIFY MATERIAL OFFERED WHEN TENDERS ARE SUBMITTED.
- MACHINING: MACHINING OF SLOT & SPIGOT NOT NECESSARY PROVIDED CASTING COMPLIES WITH TOLERANCES SPECIFIED

SCI: DENOTES SPHEROIDAL CAST IRON
MCI: DENOTES MALLEABLE CAST IRON

				SCI.BS-2789 GRD 420/12 MCI.BS.309 BS.310			
2							
No. OFF	DESCRIPTION & DIMENSIONS			ITEM	MATL & SPEC'N	REF DRAWING	WEIGHT (Kg)
PER WAGON	DRN	M. MULINDA		2 1/2" COUPLING (VACUUM HOSE PIPE)			
	TRD						
	CHD						
	CMD						
	APPROVED		SCALE	ASSEMBLY	REPLACES DRG. No.		
Manager C&W		1:2.5		REPLACED BY			
WAGONS	ZAMBIA RAILWAYS LIMITED			S-A3-05-57-73			
	ZRL	ROLLING STOCK DEPT MAIN WORKSHOPS KABWE					
		REV.	1				